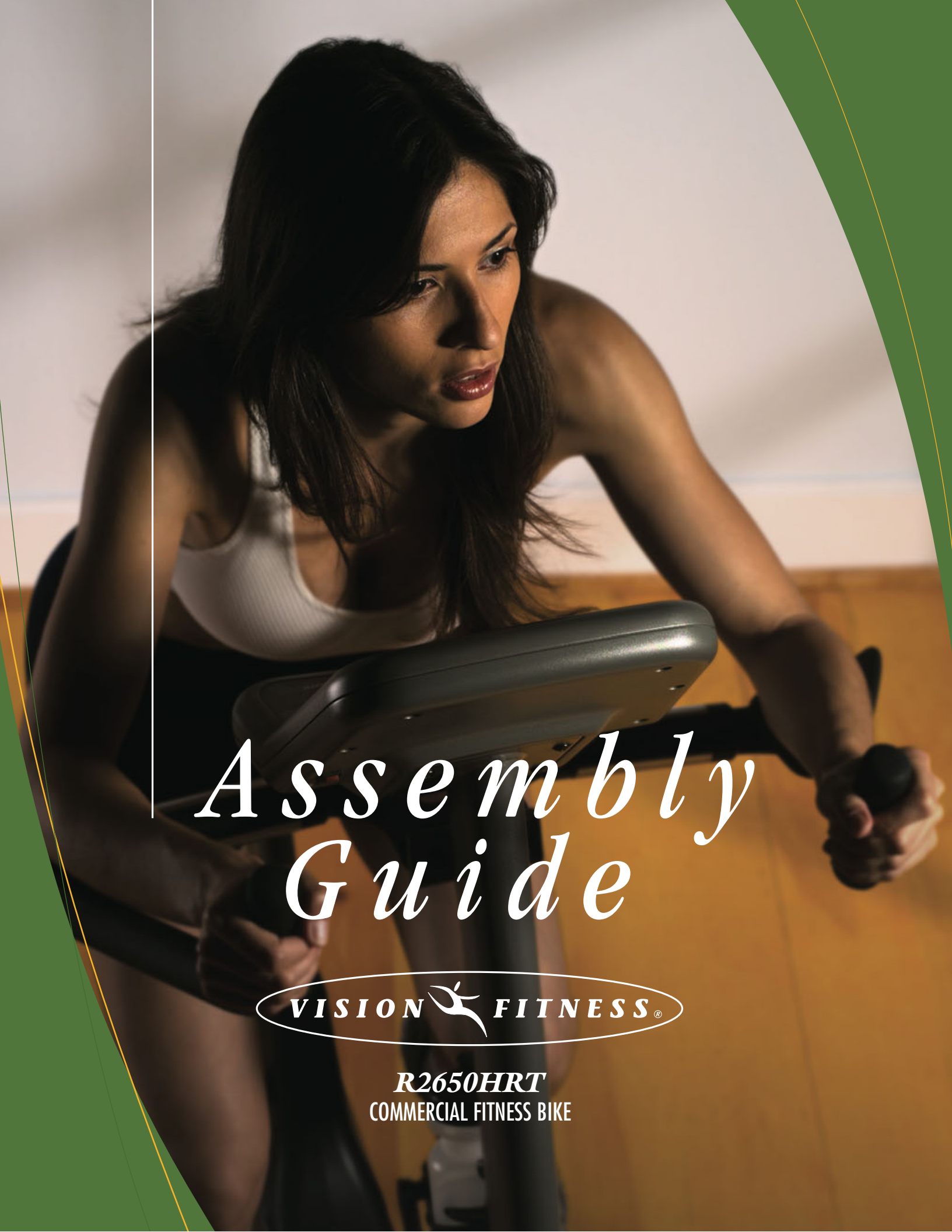


Assembly Guide

VISION FITNESS®

R2650HRT

COMMERCIAL FITNESS BIKE

Assembly Guide

R2650HRT

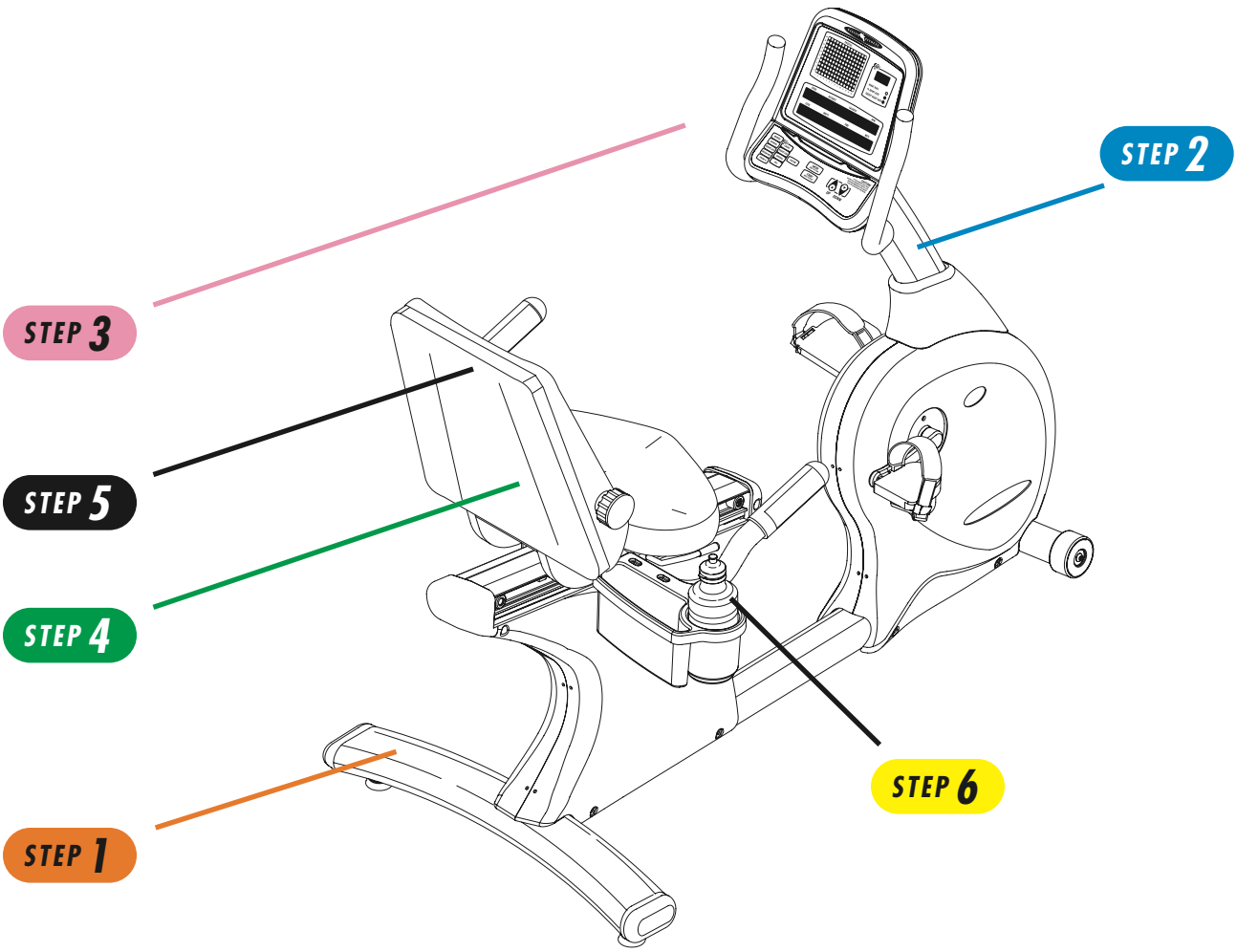
COMMERCIAL FITNESS BIKE

To avoid possible damage to this Fitness Bike, please follow these assembly steps in the correct order. Before proceeding, find your new Fitness Bike's serial number located on the front axle tube, and enter here:

_____

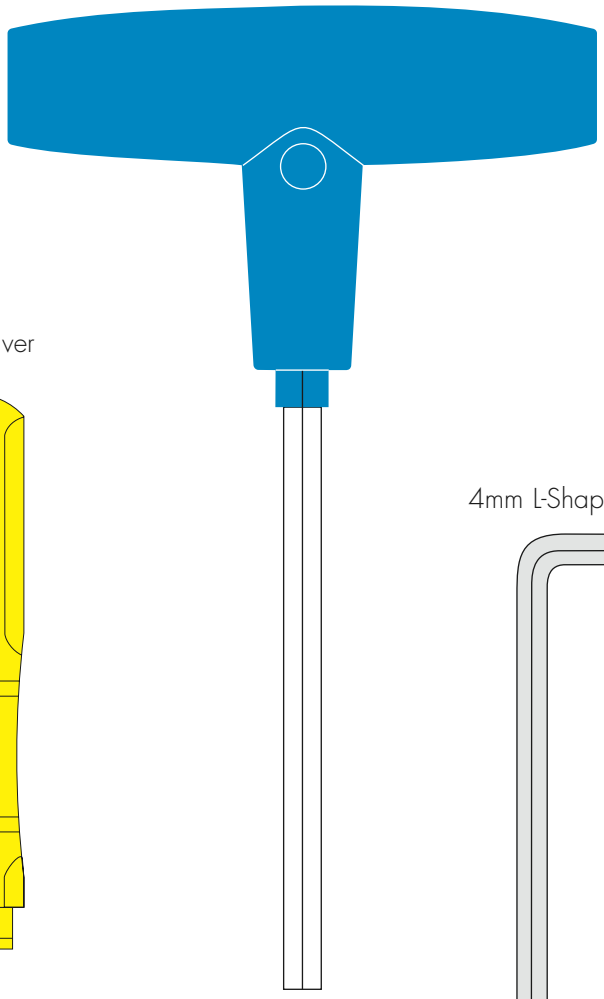
Refer to this number when calling for service, and enter this serial number on your Warranty Card and in your own records. Be sure to read your Owner's Guide before using your new Fitness Bike.
If any parts, hardware or tools are missing, please call 1.800.335.4348, Extension 12

NOTE: It is recommended that you apply grease to the threads of each screw as you assemble your Fitness Bike to prevent loosening and noise. Also, during each assembly step, ensure that ALL screws are in place and partially threaded in before completely tightening any ONE screw.

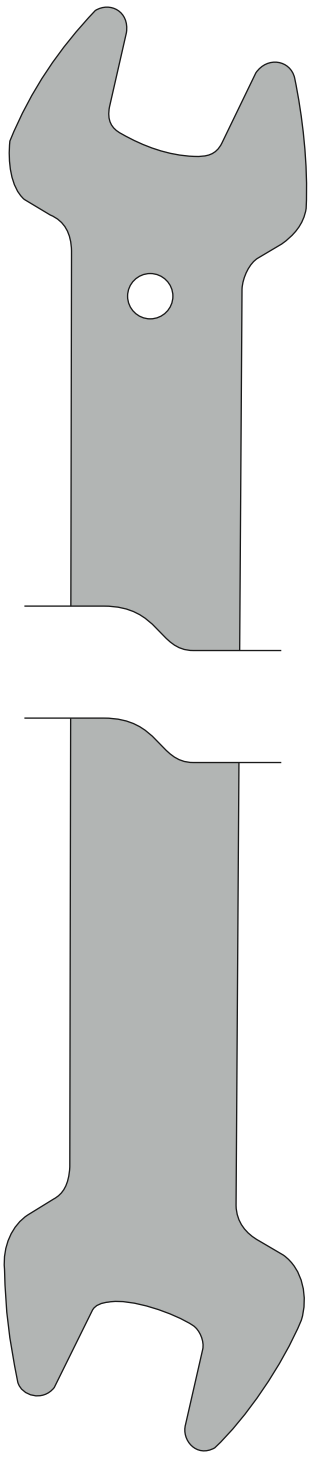


TOOLS & PARTS INCLUDED

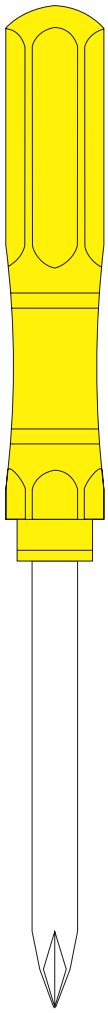
5mm T-Shaped Wrench



15mm Pedal Wrench

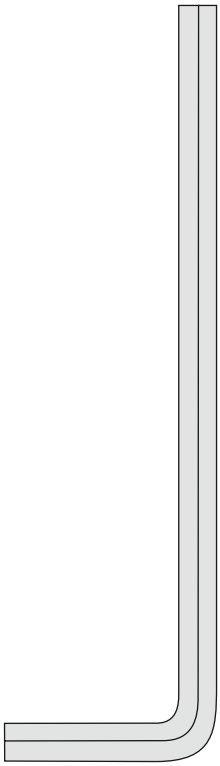


Screwdriver



4mm L-Shaped Wrench

5mm L-Shaped Wrench

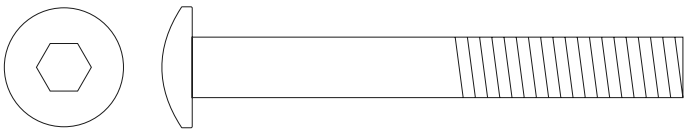


PARTS BOX

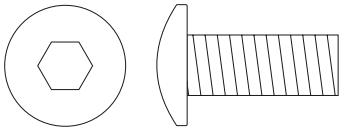
Console Mast Cover
Water Bottle
Heart Rate Chest Strap
Color-coded Hardware Bags
Pedals/Straps
Owner's Guide
Assembly Guide
Warranty Card

HARDWARE INCLUDED

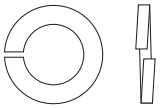
ORANGE BAG



M8x65L Screw
Quantity: 2

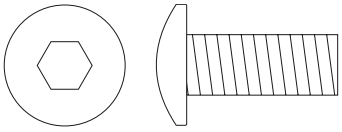


M8 x 20L Screw
Quantity: 2

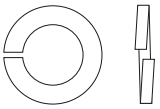


M8 Lock Washer
Quantity: 4

GREEN BAG

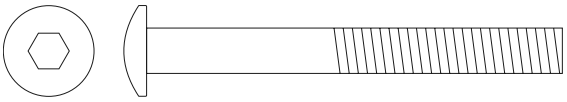


M8 x 20L Screw
Quantity: 8



M8 Lock Washer
Quantity: 8

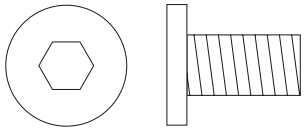
BLACK BAG



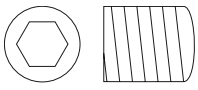
M6 x 55L Screw
Quantity: 4

M6 Lock Washer
Quantity: 4

BLUE BAG

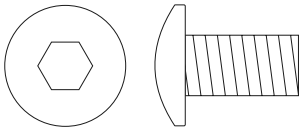


M8 x 15L Screw
Quantity: 6

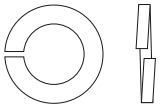


M10 x 12L Set Screw
Quantity: 1

PINK BAG

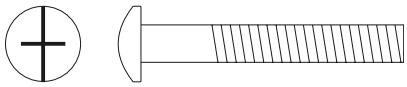


M8 x 15L Screw
Quantity: 2



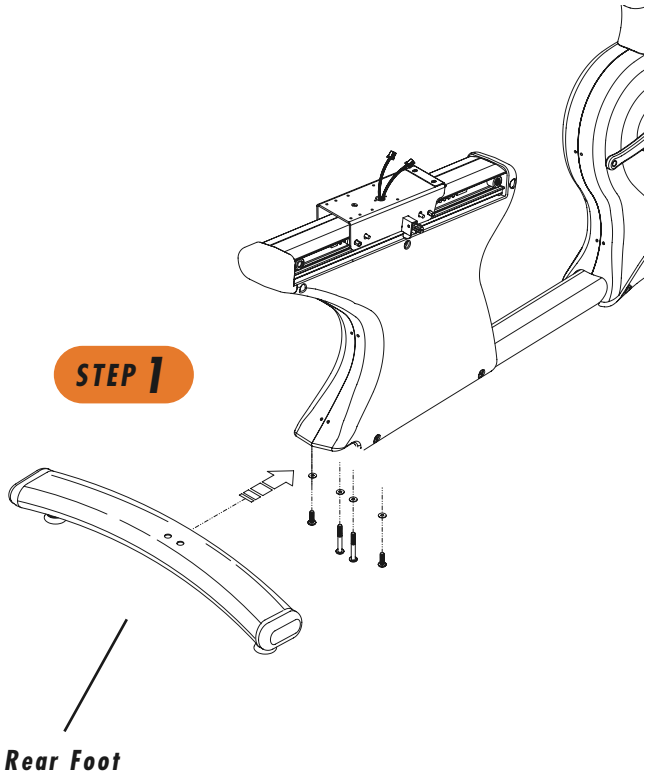
M8 Lock Washer
Quantity: 2

YELLOW BAG



M5 x 35L Screw
Quantity: 2

M5 Lock Washer
Quantity: 2

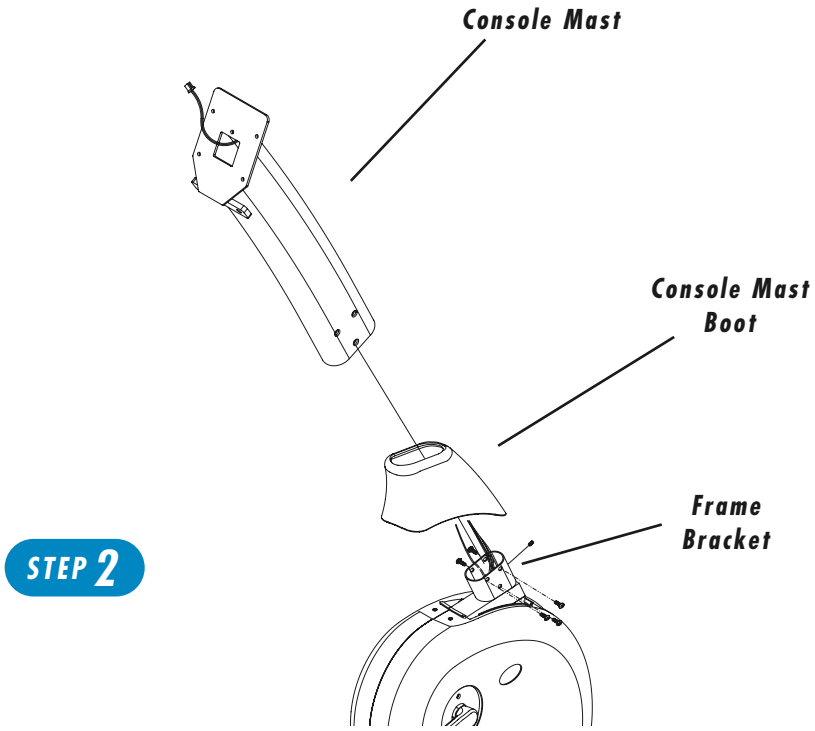


STEP 1 ORANGE BAG

- Install the rear foot with the four lock washers (M8), two inside screws (M8x65L), and two outside screws (M8x20L). Tighten with the 5mm T-Shaped wrench.

STEP 2 BLUE BAG

- Slide the console mast boot onto the console mast.
- Unfold the wire harness and heart rate wires located in the console mast frame bracket. Attach the wire tie coming from the bottom of the console mast to the wire harness and heart rate wires. Pull the wire tie with wire harness and heart rate wires up through the top of the console mast while simultaneously sliding the mast into the frame bracket.
- Secure the console mast to the frame bracket with six screws (M8x15L). Tighten with the 5mm T-Shaped wrench. Insert a set screw (M10 x 12L) to the front edge of the mast and tighten until snug with the 5mm T-shaped wrench.
- Slide the console mast boot down and snap it into place on the side cover.

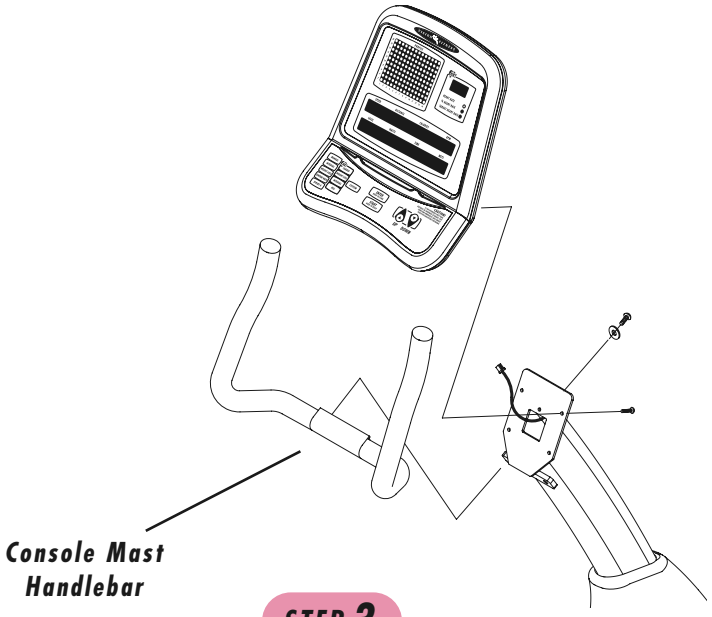


STEP 3

PINK BAG

• Mount the upper handlebars to the console mast using two lock washers (M8) and two screws (M8x15L). Tighten with the 5mm T-Shaped wrench.

• Remove the four mounting screws from the back of the console. Connect the wire harness and heart rate wires that come from the console mast into the plugs located in the back of the console. Make sure the 9-Volt battery is plugged into the console. Attach the console to the mast with the four screws removed earlier.

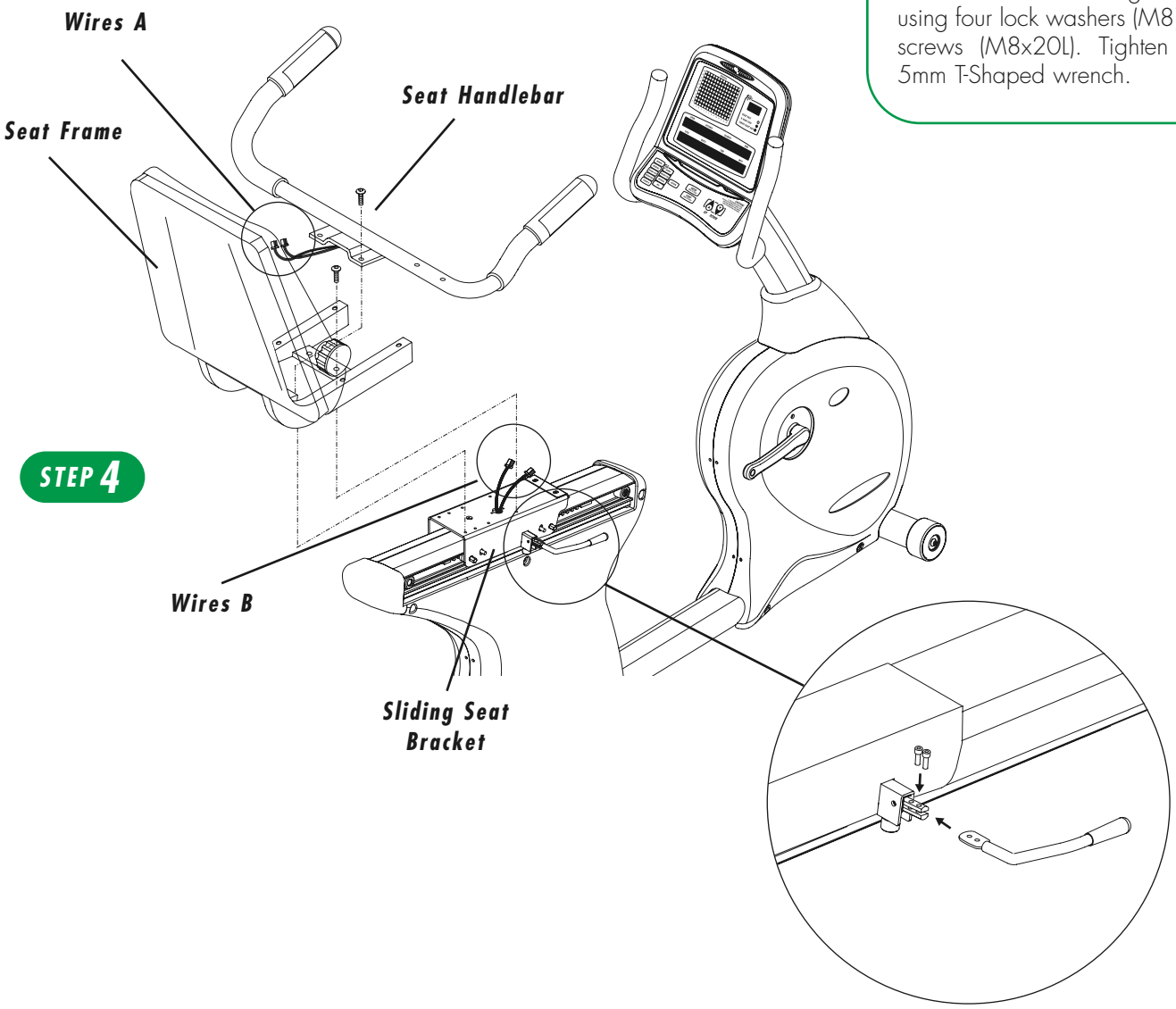


STEP 3

STEP 4

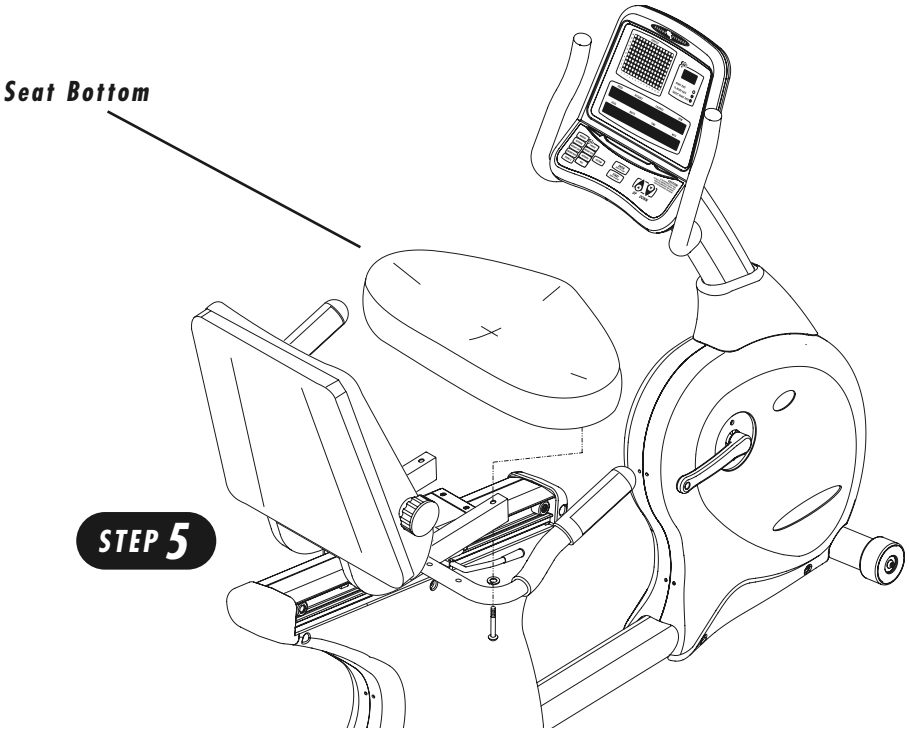
GREEN BAG

- Remove the two socket head cap screws from the sliding seat adjustment bracket. Slide the seat adjustment handle between the teeth of the seat adjustment bracket. Re-insert the two socket head cap screws and tighten with the 4mm L-shaped wrench.
- Attach the seat frame to the sliding seat bracket using four lock washers (M8) and four screws (M8x20L) and the 5mm T-Shaped wrench.
- Connect Wires A on the seat handlebar to Wires B on the sliding seat bracket. Attach the seat handlebars to the sliding seat bracket using four lock washers (M8) and four screws (M8x20L). Tighten with the 5mm T-Shaped wrench.



STEP 5 BLACK BAG

• Mount the seat bottom to the seat frame with four screws (M6x55L) and four lock washers (M6). Tighten with the 4mm L-shaped wrench.

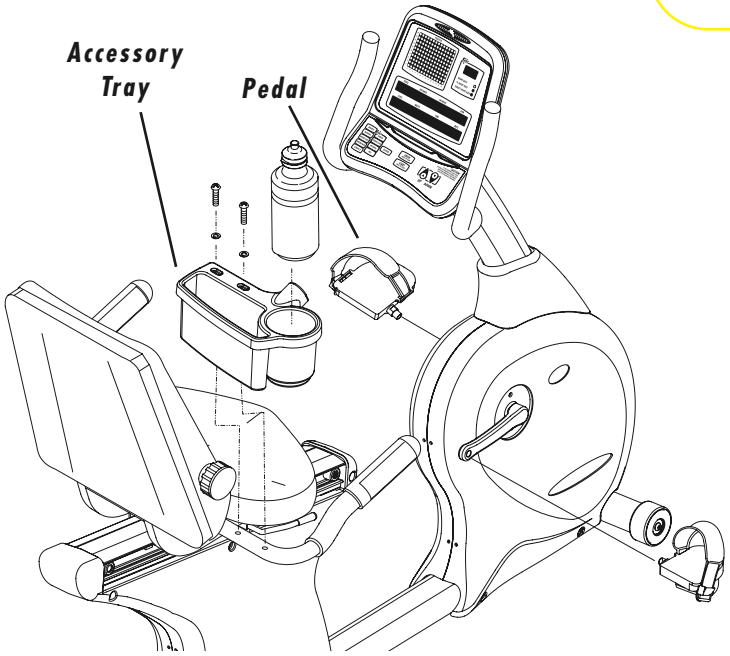


STEP 6

YELLOW BAG

- Attach the left and right pedals to the left and right crank arms. Tighten the pedals using the 15mm Pedal Wrench.

- Secure the Accessory Tray to the seat handlebar with two screws (M5x35L) and two lock washers (M5). Be careful when inserting the screws to clear the wires inside the handlebar to prevent damage. Tighten with the screwdriver.



STEP 6

VISION FITNESS®

500 South CP Avenue • P.O. Box 280 • Lake Mills. WI 53551
toll free 1.800.335.4348 • phone 1.920.648.4090 • fax 1.920.648.3373
www.visionfitness.com

©2005 Vision Fitness. All Rights Reserved. 6.05 Part #Z26RB79-AG
AG18.36PRD
REV1